



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	873	8303A 5	BLOCK (USE WITH PRES	1		
1	873	8303A15	BLOCK (USE WITH BOS	1		
2		88486	COVER, STARTER MOTOR -UF	1	USE WITH PRESTOLITE START	
3	10	40062153	SCREW, COVER TO CRANKCA	2	USE WITH PRESTOLITE START	
4		88484	COVER, STARTER MOTOR -LC	1	USE WITH PRESTOLITE START	
5	10	40062152	SCREW, COVER TO CRANKCA	2	USE WITH PRESTOLITE START	
6	17	40044110	DOWEL PIN, LOCATING	2		
7	17	67296	DOWEL PIN, CYLINDER BLOCK	3		
8	27	53862	GASKET, SEALING	2		11
9	16	91005	STUD, CYLINDER BLOCK (162	6		
10	16	91003	STUD, CYLINDER BLOCK (110	2		
11	16	91000	STUD, CYLINDER BLOCK (60	2		
12	12	40022 19	WASHER, POWERHEAD STUDS	10		
13	13	40024 8	LOCKWASHER, POWERHEAD S1	10		
14	11	40020 15	NUT, POWERHEAD STUDS	10		
15	10	24220	SCREW, SET, CYLINDER BLOCK	2		
16	16	91004	STUD, CYLINDER BLOCK TO CR	1		
17	13	40024 8	LOCKWASHER, CYLINDER BLOC	1		
18	11	40020 15	NUT, CYLINDER BLOCK STUD	1		
19	10	40062171	SCREW, CRANKCASE (35 MM)	6		
20	10	40062180	SCREW, CRANKCASE TO CYLIN	1		
21	10	93724	SCREW, CRANKCASE TO CYLIN	2		
22	10	91006	SCREW, CRANKCASE TO CYLIN	4		
23		96839	BRACKET, CABLE ANCHOR	1		
24	10	40010127	SCREW, BRACKET TO CRANKCA	1		
25	13	26992	LOCKWASHER, BRACKET SCRE	1		
26	10	78841	SCREW, SHIFT CABLE TO BRAC	1		
27	12	70132	WASHER, SHIFT CABLE SCREW	1		
28	11	35814	NUT, SHIFT CABLE SCREW	1		
29	1166	7580A 1	END CAP ASSEMBLY, LOWER	1		
30	26	54815	OIL SEAL, END CAP	2		
31	25	88955	"O"RING, END CAP	1		11
32	10	40062149	SCREW, END CAP ATTACHING	4		
33	21	42658 1	CHECK VALVE, BLEED HOSE	6	STRAIGHT-THREADED	
34	32	99126 88	TUBING	8		
35	54	68424	CLAMP, TUBING	10		
36	22	56759	FITTING, BLEED HOSE (PRESS-II	8		
36A	22	13035	FITTING, BLEED HOSE (PRESS-II	1		
37	21	96887A 2	CHECK VALVE ASSEMBLY	2		
38		88782	BRACKET, FLYWHEEL COVER -F	1		
39	10	40062127	SCREW, BRACKET TO CRANKCA	2		